



# **GUMMIE SORTING & COUNTING SYSTEM**

FAST AND ACCURATE COUNTING

**EASY CLEANING AND CHANGE-OVER** 

**SIMPLE OPERATION AND MAINTENANCE** 

SMALL FOOTPRINT

The VMek Abacus+ Count Batching + Inspection system is a robust THC-infused and CBD gummie sorting and counting solution specifically designed to integrate with Horizontal Form Fill and Seal (HFFS) and Vertical Form Fill and Seal (VFFS) pre-made pouch bagging machines, and rigid container handling systems for the cannabis packaging industry.

## **Validate**

- \* Each part is validated prior to counting
- \* 360° inspection is performed on all parts
- ☀ All parts are validated by size and color
- ₩ Improper parts are tracked for downstream handling

- \* Parts are divided by programmed target
- \* Batch counts are divided by programmed target
- ★ High speed ejectors and diverts are used to group the parts for proper packaging
- \*Parts collected tightly for a compact load or strung out for easy filing
- ♣ Optional timing hopper available

- \* All counts are verified for accurate packing
- \* Final inspection is performed to verify proper diverting
- \* Parts moved to position A are actively verified
- \* Parts moved to position Bare passively verified
- \* Verification guaranties target count is reached

## Reporting

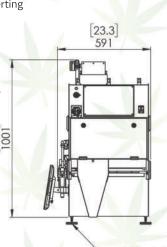
- ★ A quality score is created for each batch
- \* The data is displayed for on screen monitoring for efficient system operation
- \* The data can also be streamed to the customer's control system

### **Packaging Specs**

- ₩ Part Size: 3mm to 35mm" cube
- ♣ Part Speed: Up to 600 PPS\*
- ¥ Pack Speed: Up to 120 PPM\*
- \*\*Speeds for two chute machine

# Requirements

- \* Power: 115/230 VAC, 50/60 Hz
- ₩ Air: 90 P5I@5 CFM
- ¥ Temperature: 113°F / 45°C (max.)



Data Input

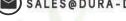
Power Input 110V/60HZ Air Input 10CFM 1/4" NPT

M10 x 1.5 Touch Control Mounting Points Monitor

Product Input



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**Product Outputs**